

ABSTRACT

5 A pallet P held in a vertical position is moved from
a pallet mounting surface, formed to extend vertically on
a table 115 of a machine tool 101, to a pallet mounting
surface formed vertically on a pallet support member 17
of a pallet changer 11. After rotationally indexing a
swivel base 15 by 180 degrees about a vertical axis, a
pallet P' is moved from the pallet support member 17 to
10 the table 115.